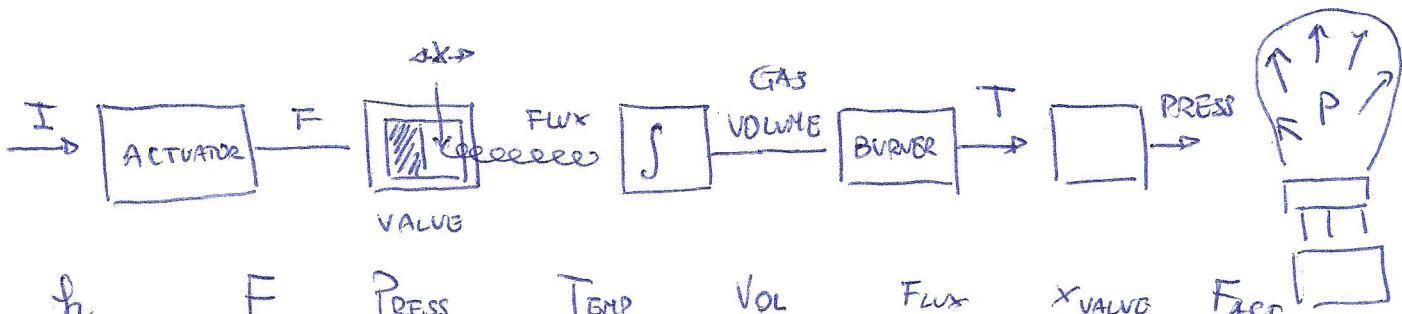


APRIL 5th 2013

PV = P V_M = PUSH UP FORCE F, PRESSURE, TEMPERATURE, VOLUME, FLUX, X_{VALVE}, F_{ACT}



$$G = \frac{P}{\text{FORCE}_{\text{PUSH}}} \cdot \frac{F}{\text{PRESS}} \cdot \frac{\text{PRESS}}{T} \cdot \frac{T}{\text{VOL}} \cdot \frac{\text{VOL}}{\text{FLUX}} \cdot \frac{\text{FLUX}}{X_{\text{VALVE}}} \cdot \frac{X_{\text{VALVE}}}{F_{\text{ACT}}} \cdot \frac{F_{\text{ACT}}}{I}$$

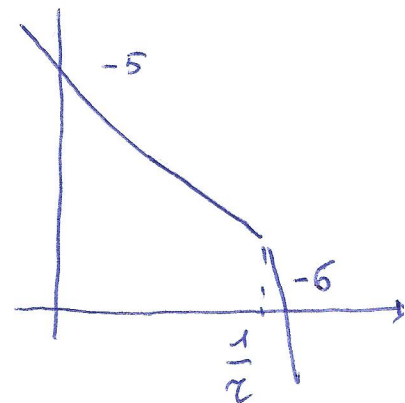
$$\frac{P}{\text{FORCE}_{\text{PUSH}}} = \frac{K}{S^2} \quad \text{NEWTON} ; \quad \frac{F}{\text{PRESS}} = A ; \quad \frac{\text{PRESS}}{T} = K_1 \quad \text{FIRST APPROXIMATION}$$

$$\frac{T}{\text{VOL}} = \frac{K_2}{1+S\tau} \quad \text{THERMAL PROCESS} ; \quad \frac{\text{VOL}}{\text{FLUX}} = \frac{K_3}{S} ; \quad \frac{X_{\text{VALVE}}}{\text{FLUX}} = K_4 \quad \text{MORE OPEN MORE FLOW}$$

$$\frac{X_{\text{VALVE}}}{F_{\text{ACT}}} = \frac{K_5}{S^2} \quad \text{NEWTON} ; \quad \frac{F_{\text{ACT}}}{I} = K_6$$

$$G = \frac{K}{S^2} \cdot A \cdot K_1 \cdot \frac{K_2}{1+S\tau} \cdot \frac{K_3}{S} \cdot K_4 \cdot \frac{K_5}{S^2} \cdot K_6$$

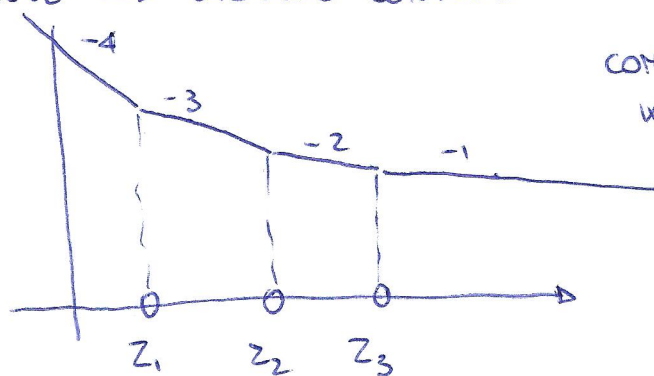
HIGHLY UNSTABLE . BUT ...



REGULATOR

BLOCK ACTUATOR + VALVE → CASCADE CONTROL

$$G' = \frac{K^*}{S^4} A$$



COMPENSATION WITH $\frac{(1+Sz_1)(1+Sz_2)(1+Sz_3)}{(1+Sp_1)(1+Sp_2)(1+Sp_3)}$

x x x
p1 p2 p3